

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **23TO00340PW2**

Designation	UNI EN ISO 9606-1 141 P FW FM1 S t6 PB sl		
Welder	MANENTI EMILIANO		
Born in	TREVIGLIO (BG)	on	24/01/1972
Identification	MNMLN72A24L400C	Method of Identification	C.F. Stamp No. ME
Employer/Manufacturer	DOVIP ITALIA SRL - Fara Gera D'Adda (BG)		

WPS used by welder during welding of test coupon: **02-23**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	141	141; 142; 143; 145
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid rod	Solid rod/ metal-cored rod/No filler metal
Shielding gas (EN ISO 14175)	I1	All compatible
Type of current and polarity	DC EN	All compatible
Material thickness (mm)	6	>= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	sl	sl

		Type of test					
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	11 May 2023	to	10 May 2026
Issued at	GENOVA	on	31 May 2023

This certificate consist of 2 pages

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PRS N° 066 C
PRD N° 002 B

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Signatory of EA, IAF and ILAC Mutual Recognition Agreements

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